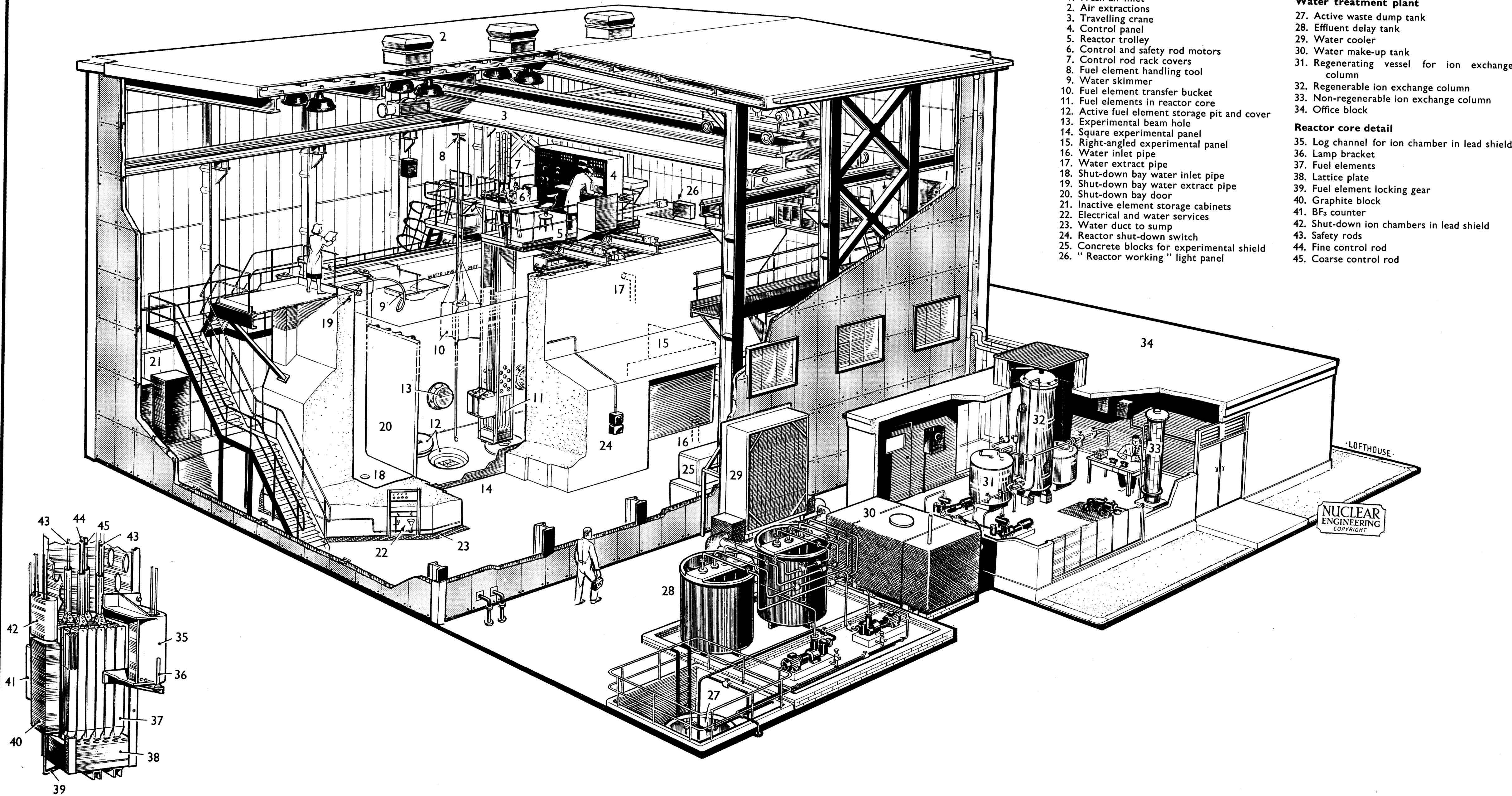


The World's Reactors

No. 15 LIDO



KEY

Water treatment plant

- 27. Active waste dump tank
- 28. Effluent delay tank
- 29. Water cooler
- 30. Water make-up tank
- 31. Regenerating vessel for ion exchange column
- 32. Regenerable ion exchange column
- 33. Non-regenerable ion exchange column
- 34. Office block

Reactor core detail

- 35. Log channel for ion chamber in lead shield
- 36. Lamp bracket
- 37. Fuel elements
- 38. Lattice plate
- 39. Fuel element locking gear
- 40. Graphite block
- 41. BF₃ counter
- 42. Shut-down ion chambers in lead shield
- 43. Safety rods
- 44. Fine control rod
- 45. Coarse control rod

The World’s Reactors

No. 15 LIDO

TYPE:	Swimming pool.
PURPOSE:	Shielding and other medium flux expts.
LOCATION:	A.E.R.E. Harwell.
OPERATION:	September, 1956.
RATING:	100 kW.
FUEL:	Uranium enriched to 46% U ²³⁵ . U–Al alloy, Al clad. Critical investment: 3.25 kg U ²³⁵ . Normal investment: 3.35 kg U ²³⁵ .
ELEMENTS:	M.T.R. type with 13 plates/element. Critical loading: 26–27 elements. Active length: 24 in. Each plate: 24 in×2.875 in×0.076 in, including 0.020 in thick Al cladding. Space between plates: 0.124 in.
LATTICE:	Regular square, pitch: 3.025 in. No. of lattice plate positions: 36.
MODERATOR:	Light water.
REACTIVITY:	Normal loading: 1% δk excess.
FLUX:	At 100 kW, central: 10 ¹² n _t /cm ² ,s, 1.5 . 10 ¹² n _t /cm ² ,s. γ dose at core edge: 10 ⁶ r/h.
CONTROL:	Four plates, 2 safety, 2 control. Material: S.S. clad Cd. Location: moving in central gap in special elements, plates on each side Al only. Reactivity control, safety: 1.5% each, coarse: 1.5%, fine: 1%.
DRIVE:	Fine rod: variable speed motor. Coarse and safety rods: constant speed motors. Max. rate of increase in k: 0.01%/sec.
COOLANT:	Light water, natural convection through core. Tank circulation through cooler: 2,000 gal/h. Max. operating temp. 40°C. Purification: 200 gal/h through regenerable ion exchange column.
MAIN TANK:	Material: concrete. Internal dimensions: 28 ft×8 ft×24 ft deep. Water depth: at 23 ft.
SHIELDING:	Upwards: 17 ft water. Sides: 7 ft Portland cement.
EXPERIMENTAL FACILITIES:	L-shaped panel with two faces: 8 ft×8 ft. Square panel: 8 ft×8 ft. Panel details: two ½-in Al plates, 2 in apart, separated by water and egg-box stiffener. 3 beam holes: 1 ft dia.
CONTAINMENT:	None. Reactor located in catchment area.

Data sheets in this series already published in “Nuclear Engineering” are:

No. 1. *BEPO* (April, 1956)
No. 2. *CP5* (May, 1956)
No. 3. *NRX* (June, 1956)
No. 4. *DIMPLE* (August, 1956)
No. 5. *ZEUS* (September, 1956)
No. 6. *CALDER HALL* (October and December, 1956)
No. 7. *RUSSIAN 5 MW* (November, 1956)
No. 8. *DIDO* (January, 1957)
No. 9. *THE SOUTH OF SCOTLAND ELECTRICITY BOARD STATION* (February, 1957)
No. 10. *BERKELEY POWER STATION* (March, 1957)
No. 11. *BRADWELL POWER STATION* (April, 1957)
No. 12. *DOUNREAY FAST REACTOR* (June, 1957)
No. 13. *EBWR* (July, 1957)
No. 14. *RWE 1* (September, 1957)